

MILES #8641 GREEN, Stripping Solution

T E C H N I C A L D A T A S H E E T

Description: #8641 is a multi-metal safe, concentrated, Green paint strip solution formulated to de-laminate cured coatings-including: powder coating, e-coating and wet-applied cured coatings. Strip paint hooks and coating rework daily.

Directions: Utilize an immersion strip tank with lid and proper ventilation. Immerse parts to be stripped in MILES #8641 at 50% concentration with 50% water. Heat to 185F. For 20-60 minutes, Rinse parts with fresh water with a pressure washer. Note: Do not utilize air for agitation, oxygen adversely affects solution life, stir solution with mixer during stripping. Utilize 2-layers of polypropylene floating spheres on the solution surface to inhibit evaporation, chemical and water loss. Replenish solution loss with 50% MILES #8641 to 50% water.

Warning: May be harmful if swallowed. May cause skin and eye irritation. Eye protection and rubber gloves are recommended when handling this product.

First Aid: In case of eye or skin contact flush with large amounts of water for 15 minutes. If irritation persists, see physician. In case of ingestion, do not induce vomiting; drink large quantities of water to dilute product. Get medical attention at once.

Hazard Class: Non regulated

Properties:	pH:	3.0 - 4.0	Health:	2
	Specific Gravity:	1.04 - 1.06	Flammability:	0
	Color:	Translucent	Reactivity:	0